



UV-Visible Spectroscopic Assay Method Development And Validation For Determination Of Itraconazole In Itraconazole Table

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ABSTRACT:

A simple, precise, quick, and affordable UV spectrophotometric technique is created and proven to be effective for figuring out the dosages of itraconazole in tablets and bulk. The drug is soluble in organic solvents like methanol, ethanol, and dimethyl formamide. Itraconazole in tablet form can be measured simply, rapidly, and economically with the UV method. UV spectroscopic analysis is conducted at an absorption maximum of 262 nm using methanol as a solvent. In accordance with ICH criteria, the suggested approach was verified for linearity, precision, accuracy, sensitivity, and robustness. This review is really comprehensive, and the procedure for measuring itraconazole is simple and accurate method.

KEYWORDS: Itraconazole, UV Spectrophotometer, HPLC, Assay method, Method development, Validation,

INTRODUCTION

In pharmaceutical industries, the validation of analytical method is used to demonstrate that the method is fitted for its purpose; it must follow a plan which includes scopes, Performance characteristics, and acceptance limits. Analytical methods need to be validated or revalidated prior to their introduction into routine analyses. Chromatography is an analytical technique based on the separation of molecules due to differences in their structure and/or composition. In general, Chromatography involves moving a sample through the system over a stationary phase. The molecules in the samples will have different affinities and interaction with the stationary support, leading to separation of Molecules^[1]. Samples components that display stronger interaction with the stationary phase will move more slowly through the column than components with weaker interaction. Different compounds can be separated from each other as they move through the column. Chromatographic separation can be carried out by types of liquid Chromatography used to separate

and quantify dissolved in Solution.

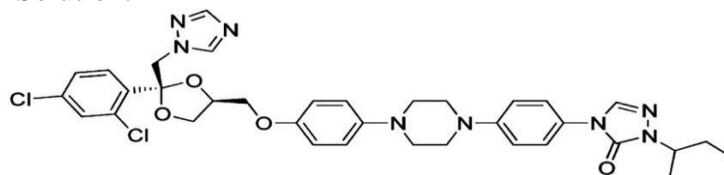


Figure 1: Chemical structure of Itraconazole

Table 1: Drug profile of itraconazole

Generic Name	Itraconazole
Brand Name	Sporanox, Onmel.
IUPAC Name	2-butan-2-yl-4-[4-[4-[4-[(2R,4S)-2-(2,4-dichlorophenyl)-2-(1,2,4-triazol-1-ylmethyl)-1,3-dioxolan-4-yl] methoxy] phenyl] piperazin-1-yl] phenyl]-1,2,4-triazol-3-one
Chemical formula	C ₃₅ H ₃₈ Cl ₂ N ₈ O ₄
Molar Mass	705.6 g.mol
Synonyms	Sporanox, Onmel, Tosura
Melting point	168-170 °C
Solubility	Insoluble in Water and soluble in dilute acidic solutions
Protein binding	99.8%
Elimination half life	34 o 40 hrs

Material and method

Vidisha analytical presented the Puredesidustat medication as a gift. Itraconazole analytical reagent was purchased from Merck and Siddhi Lab. Acetonitrile, methanol, and water from (qualigens) were of HPLC grade

Instrumentation: An HPLC-1260 infinity II (Agilent) was used for the method development and validation HPLC binary gradient system, Detector (DEAX02386), Double beam UV visible spectroscopy (Jasco), Weighing Balance (CY224C) from Aczet for sample weighing, Bio-technic Ultra Sonicator (13.5L) and pH meter from Lab Man used for sample preparation.

Selection of solvent:

DMSO was selected as the solvent for dissolving Itraconazole.

Preparation of standard stock solutions for UV scan

In order to prepare stock solution, weighed accurately 20mg Itraconazole and transferred into 20ml volumetric flask, added 2ml of DMSO and sonicated to dissolve the standard completely and diluted up to the mark with methanol (1000 PPM Further diluted 0.4 mL to 20 (20 PPM)

Preparation of blank solution of UV scan: (Solution 1)

Added 2 ml of DMSO in 20 mL of volumetric flask and volume made up to the mark with methanol. Further diluted 0.4 mL to 20 mL with methanol.

Selection of analytical wavelength

Solution 1 as a blank and Itraconazole standard solution (20 PPM) was scanned from 400nm to 200nm. Absorption maxima was determined for drug. Itraconazole showed maximum absorbance at 262 nm shown in results.

Selection of test/Working Concentration:

When we analyzed 20 ppm of Itraconazole between 400 nm to 200 nm. 20 ppm solutions showed 0.5876 absorbance at its absorption maxima (262nm). Hence we have selected 25 ppm as test concentration. 25 ppm of Itraconazole will show absorbance about 0.7345 and when we will perform

the linearity from 80% to 120% on UV, the absorbance of 120% level will not go above 1, because absorbance sh

ouldnotbemorethan1inUV-spectroscopyasitisoneofthelimitationofUV-spectroscopy. 25ppmselectedastestconcentrationfor UVandHPLCanalysis.

RESULTAND DISCUSSION

Solubility study

TableNo. 2:Solubility study Of Itraconazole

Sr. No.	Nameof Solvent	Observation	Conclusion	Summary
1	Water	DrugParticlesseseenafter sonication	Drugwasnotfoundsoluble in water.	DMSOused as a diluent for preparin gstock solution.
2	Methanol	DrugParticlesseseenafter sonication	Drugwasnotfoundsoluble inmethanol.	
3	Ethanol	DrugParticlesseseenafter sonication	Drugwasnotfoundsoluble inEthanol.	
4	Acetonitrile	DrugParticlesseseenafter sonication	Drugwasnotfoundsoluble in Acetonitrile	
5	0.1 N HCl	DrugParticlesseseenafter sonication	Drugwasnotfoundsoluble in 0.1 N HCl.	
6	0.1N NaOH	DrugParticleseen after sonication	Drugwasnotfoundsoluble in 0.1 N NaOH.	
7	DMSO	NoDrugParticlesseseenafte r sonication	Drugwasfoundsolublein DMSO.	

VALIDATIONOFUVMETHODFORITRACONAZOLE

1) FILTRATIONSTUDY:

Filtration study of an analytical procedure checks the interference extraneous components from filter, deposition on filter bed and compatibility of filter with sample. Performed on capsule sample

TableNo.3:Results of filter study

Sample description	Area	% Absolute difference
Unfiltered	0.7246	NA
0.45µ PVDFfilter	0.7215	0.43
0.45 µ Nylon filter	0.7189	0.79

Acceptance criteria: % Absolute difference of filtered samples NMT 2.0 w.r.t. Unfiltered sample.

SOLUTION STABILITY: Thesolution was stored at normal illuminated laboratory conditions and analyzed at initial, after 12 hours and 24 hours.

TableNo. 4 :Results of Solution stability

Sample solution			Standard solution		
Time point	Area	% Absolute difference	Time point	Area	% Absolute difference
Initial	0.7249	NA	Initial	0.7362	NA
12 Hours	0.7195	0.74	12 Hours	0.7315	0.64
24Hours	0.7146	1.42	24 Hours	0.7279	1.13

Acceptancecriteria: % AbsolutedifferenceofStabilitysolution:NMT2.0w.r.t.Initial solution.

2) SPECIFICITY: Specificity is the ability to access unequivocally the analyte in the presence of components which may be expected to be present. Blankandplacebosolution prepared and scanned from 400nmto200 nm.

Results of Specificity.

TableNo.5: Results ofSpecificity

Description	Observation
Blank	NointerferenceatAbsorptionmaximaofItraconazole due to blank
Placebo	NointerferenceatAbsorptionmaximaofItraconazole due to placebo solution

UV-spectrum:

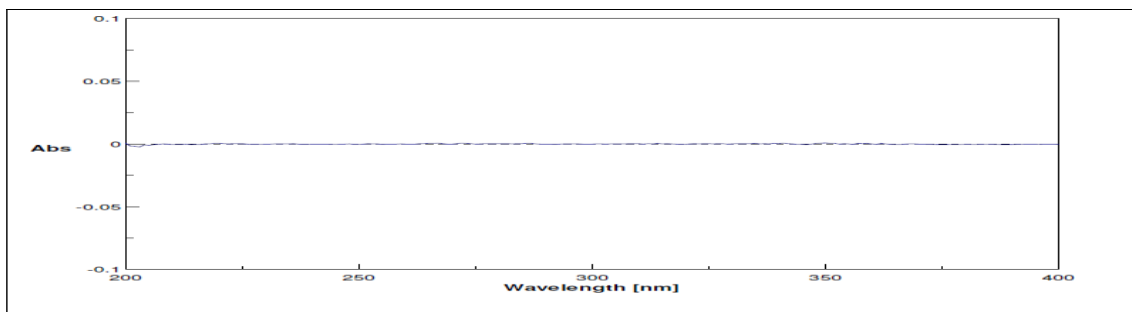


Fig.No.8.6.3.1TypicalUV-spectrum ofBlank solution.

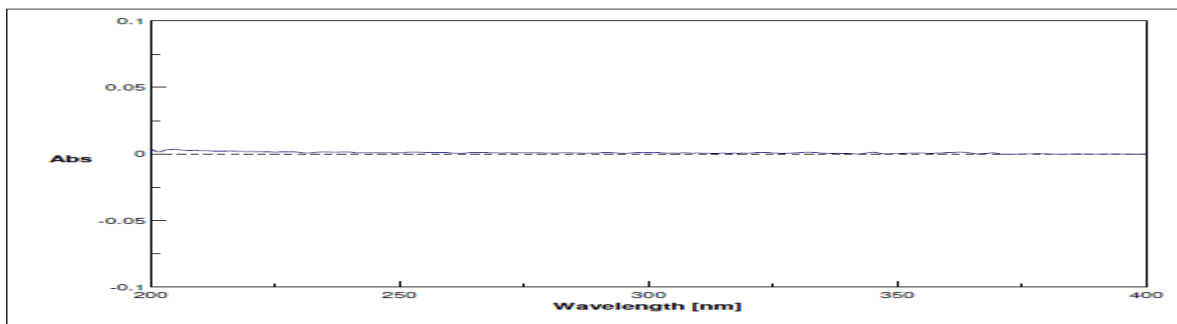


Fig.No.8.6.3.2TypicalUV-spectrum ofPlacebosolution.

Acceptance criteria:

Blank: % Interference at Absorption maxima of Itraconazole is NMT 1.0%

Placebo: % Interference at Absorption maxima of Itraconazole is NMT 2.0%

3) LINEARITY ON UVSPECTROPHOTOMETER:

Linearity of an analytical method is its ability to elicit test results that are proportional to the concentration of analyte in samples within a given range.

Results of UV Linearity for Itraconazole:

Table No. 5: Linearity Data

Level	Conc(µg/mL)	Absorbance	Mean	% RSD
80%	20.00	0.5785	0.5784	0.148
		0.5792		
		0.5775		
90%	22.50	0.6642	0.6647	0.084
		0.6653		
		0.6646		
100%	25.00	0.7356	0.7364	0.132
		0.7362		
		0.7375		
110%	27.50	0.8141	0.815	0.106
		0.8152		
		0.8158		
120%	30.00	0.8839	0.884	0.020
		0.8842		
		0.8839		

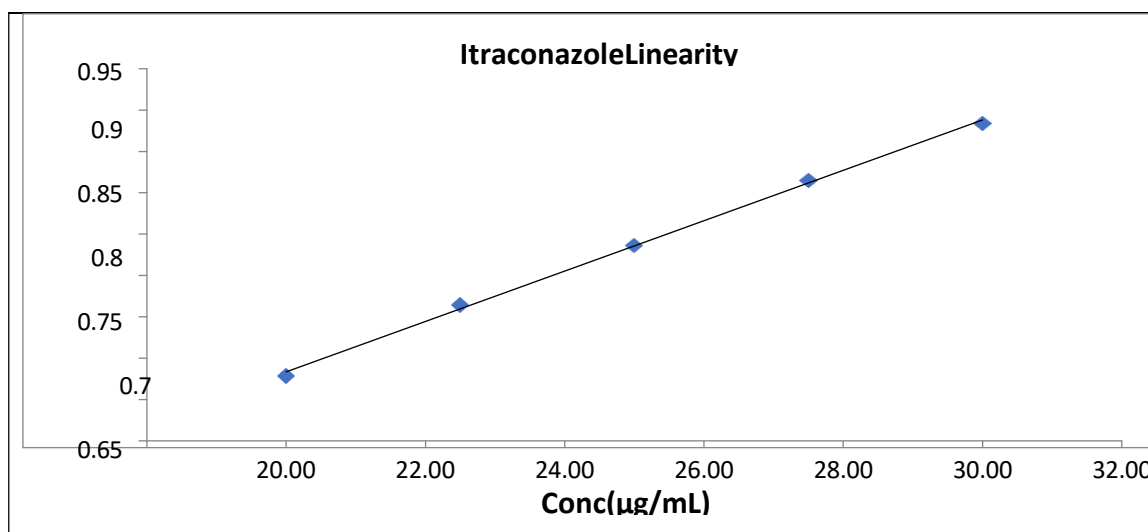


Fig.No.6 Calibration curve of Itraconazole on UV

Summary of UV-linearity of Itraconazole:

Table No .6.: Linearity Summary

Srno.	Parameter	Result value	Acceptance criteria
1	Beer's linearity range	20.00-30.00 µg/mL	NA
2	Correlation coefficient (R ²)	0.99933	NLT 0.98
3	Intercept	-0.0258	To be report
4	Slope	0.03046	To be report

5	%RSDforareateachlevel	NA	NMT 2.0
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The respective linear equation for Itraconazole was

$$Y = M X + C$$

$$Y = 0.03046 x + -0.0258$$

where, x = concentration of Analyte in $\mu\text{g}/\text{mL}$

y = is Absorbance.

M = Slope

C = Intercept

4) LIMIT OF DETECTION (LOD) AND LIMIT OF QUANTITATION (LOQ):

$\sigma = 0.00441$ (Residual standard deviation of regression line) $s = 0.03046$ (Slope)

Detection limit (LOD):

$$\text{LOD} = 3.3\sigma / S$$

$$\text{LOD} = 3.3 \times 0.00441 / 0.03046$$

$$\text{LOD} = 0.478 \mu\text{g}/\text{mL}$$

Quantitation limit (LOQ):

$$\text{LOQ} = 10\sigma / S$$

$$\text{LOQ} = 10 \times 0.00441 / 0.03046$$

$$\text{LOQ} = 1.448 \mu\text{g}/\text{mL}$$

5) ACCURACY (RECOVERY):

The accuracy of an analytical method is the closeness of test results obtained by that method to the true value. The accuracy of an analytical method is determined by applying the method to analyzed samples to which known amounts of analyte have been added.

Table No. 7: Result and statistical data of Accuracy of Itraconazole

Level (%)	Absorbance	Recovered conc ($\mu\text{g}/\text{mL}$)	Added conc ($\mu\text{g}/\text{mL}$)	% Recovery	Mean Recovery	% RSD
80	0.5862	19.91	20.13	98.91	99.25	0.565
	0.5843	19.84	20.05	98.95		
	0.5913	20.08	20.10	99.90		
100	0.7382	25.07	25.05	100.08	99.91	0.677
	0.7428	25.22	25.10	100.48		
	0.7284	24.74	24.95	99.16		
120	0.8792	29.86	30.03	99.43	100.14	0.625
	0.8864	30.10	29.98	100.40		
	0.8896	30.21	30.03	100.60		

Overall Recovery: 99.77%

% RSD for Overall Recovery: 0.673

Acceptance criteria:

% Recovery for each level and overall recovery: 98.0 to 102.0%

% RSD for each level and overall recovery: NMT 2.0

Table No. 8: Linearity Summary

Srno.	Parameter	Result value	Acceptance criteria
1	Beer's linearity range	20.00-30.00 $\mu\text{g}/\text{mL}$	NA
2	Correlation coefficient (R^2)	0.99933	NLT 0.98
3	Intercept	-0.0258	To be report
4	Slope	0.03046	To be report

5	%RSDforareateachlevel	NA	NMT 2.0
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6) PRECISION

Precision of an analytical method is the degree of agreement among individual test results when the procedure is applied repeatedly to multiple samplings of a homogenous sample

Table No.9 : Result of Intra- day and Inter- Day Precision for Itraconazole test sample assay

	Sample	Test Sample (mg)	Absorbance	% Assay
Repeatability	Sample1	175.2	0.7282	98.97
	Sample2	175.5	0.7176	97.36
	Sample3	175.4	0.7251	98.44
	Sample4	175.8	0.7239	98.05
	Sample5	174.6	0.7194	98.11
	Sample6	174.9	0.7312	99.55
	Mean			98.41
	STD DEV			0.7663
	% RSD			0.779
Intermediate precision (Inter-Day)	Sample1	175.4	0.7265	98.63
	Sample2	175.4	0.7219	98.00
	Sample3	175.6	0.7309	99.11
	Sample4	175.8	0.7188	97.36
	Sample5	174.9	0.7145	97.27
	Sample6	175.3	0.7235	98.27
	Mean			98.11
	STD DEV			0.7178
	% RSD			0.732
Repeatability Plus Inter-day	Mean			98.260
	STD DEV			0.7258
	% RSD			0.739

Acceptance criteria: % Assay: % Assay value for each sample (Individual sample) and mean assay value for precision (6 samples), mean assay value intermediate precision (6 samples), and mean assay value for precision plus intermediate precision sample (12 samples): 90-110%

% RSD: %RSD for precision study samples (6 samples), Intermediate precision study samples (6 samples) and precision plus intermediate precision sample (12 samples): NMT 2.0

7) ROBUSTNESS:

The robustness of an analytical method is a measure of its capacity to remain unaffected by small but deliberate variations in method parameters and provides an indication of its reliability during normal usage.

Following changes made under Robustness:

- Change in Sonication time
- Change in Wavelength

A. Changes in Sonication time for test sample preparation by +5 min (20 minutes)

Two samples prepared by change in this parameter. Summary as follows

TableNo.10:ChangsinSonication timefortestsamplereparationby+5 min

Sample	Powderwt. (mg)	Dilutedto (mL)	Volume taken	Dilutedto (mL)
Sample1	175.2	100	0.5	20
Sample2	175.6	100	0.5	20

TableNo. 11:Results ofChangeinsonication timeby +5minutes(20 minutes)

Sample	Absorbance	% Assay	Abs difference w.r.t.Precision assay value
Sample1	0.7242	98.43	0.57
Sample2	0.7172	97.25	
Mean		97.84	
STD DEV		0.8344	
% RSD		0.853	

B. Changsin Sonicationtimefortestsamplereparationby-5 min(10 minutes)

Twosamplespreparedby changeinthisparameter.Summaryas follows

TableNo.12:Changsin Sonicationtimefortest samplereparationby-5 min

Sample	Powderwt. (mg)	Dilutedto (mL)	Volume taken	Dilutedto (mL)
Sample1	175.4	100	0.5	20
Sample2	173.6	100	0.5	20

TableNo.13 :Results ofChangeinsonicationtimeby-5minutes(10 minutes)

Sample	Absorbance	% Assay	Absdifferencew.r.t. Precisionassay value
Sample1	0.724	98.29	0.13
Sample2	0.7164	98.26	
Mean		98.28	
STD DEV		0.0212	
% RSD		0.022	

C. Changsinwavelengthby-3 NM

Note: First twosamples ofP recisionstudy analyzedatthis wavelengthand calculated its assay value. Abs difference calculated for assay value w.r.t. Precision assay value (Mean value)

Results of change in wavelength by -3 NM**Table No 14: System suitability at 259 nm**

SrNo.	Standard solution	Absorbance at 259 nm
1	Standard_1	0.7291
2	Standard_2	0.7285
3	Standard_3	0.7304
4	Standard_4	0.7285
5	Standard_5	0.7294
Mean		0.7292
STD Dev		0.0008
% RSD		0.11

Table No.15: Results of Test samples by change in -3 nm wavelength

Sample	Absorbance	% Assay	Abs difference w.r.t. Precision assay value
Sample 1	0.7156	98.19	0.49
Sample 2	0.7128	97.64	
Mean		97.92	
STD DEV		0.3899	
% RSD		0.398	

D. Results of change in wavelength by +3 NM

Note: First two samples of Precision study analyzed at this wavelength and calculated its assay value. Abs difference calculated for assay value w.r.t. Precision assay value (Mean value)

Table No. 16: System suitability at 265 nm

SrNo.	Standard solution	Absorbance at 265 nm
1	Standard_1	0.7215
2	Standard_2	0.7225
3	Standard_3	0.7231
4	Standard_4	0.7216
5	Standard_5	0.7229
Mean		0.7223
STD Dev		0.00074
% RSD		0.10

Table No. 17: Results of Test samples by change in +3 nm wavelength

Sample	Absorbance	% Assay	Abs difference w.r.t. Precision assay value
Sample 1	0.7082	98.10	0.64
Sample 2	0.7046	97.44	
Mean		97.77	
STD DEV		0.4706	
% RSD		0.481	

Method Development by RP – HPLC

Optimization of method Trial 1:

Trial 1:

Chromatogram:

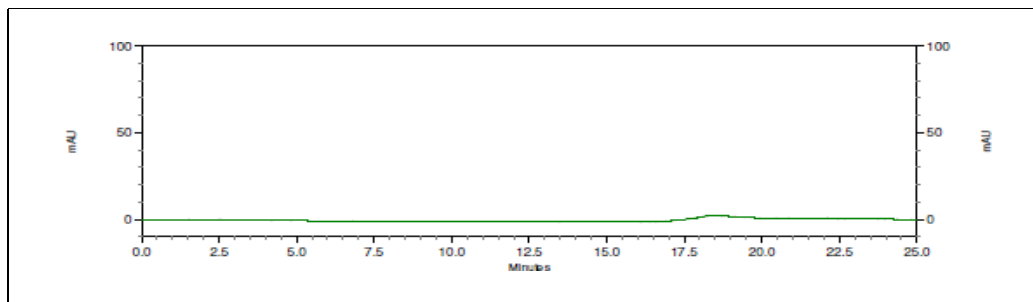


Fig.No.07 Typical chromatogram of Trial 1

Observation: Itraconazole not eluted till 25 minutes.

Conclusion: Method rejected.

Trial 2:

Chromatogram

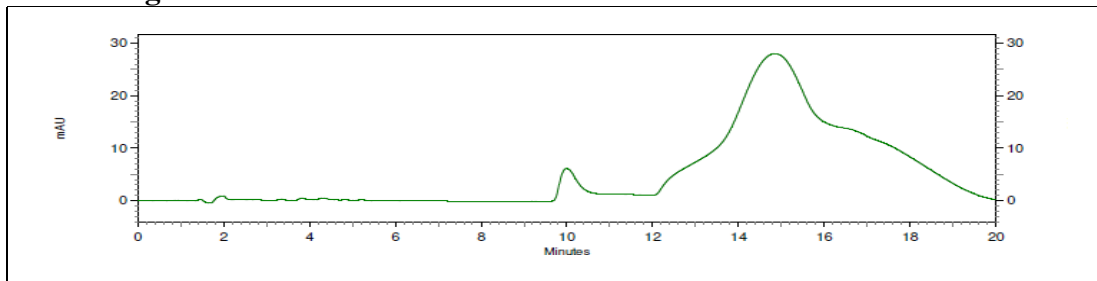


Fig.No.08 Typical chromatogram of Trial 2

Observation: Itraconazole eluted at about 15 minutes with a very broad peak (chromatography is not acceptable)

Conclusion: Method rejected

Trial 3:

Chromatogram

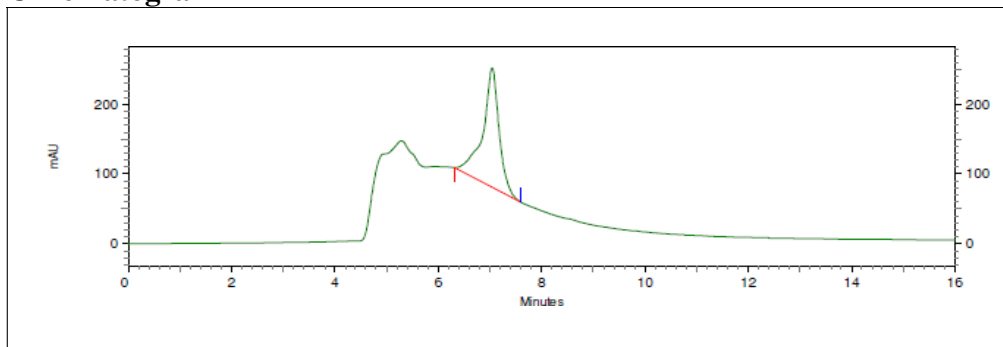


Fig.No.09 Typical chromatogram of Trial 3

Observation: Itraconazole eluted at about 7 minutes with unacceptable chromatography (peak eluted on hump)

Conclusion: Method rejected.

Trial 4:

Chromatogram:

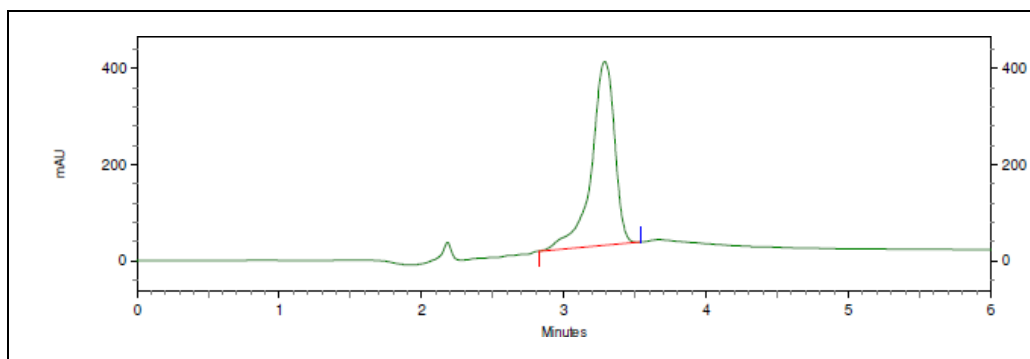


Fig.No.10 Typical chromatogram of Trial 4

Observation: Itraconazole eluted at about 3.3 minutes with unacceptable chromatography (peak fronting observed, asymmetry: 0.71, peak shape is also not sharp theoretical plates 1942)

Conclusion: Method rejected.

Trial 5:

Chromatogram:

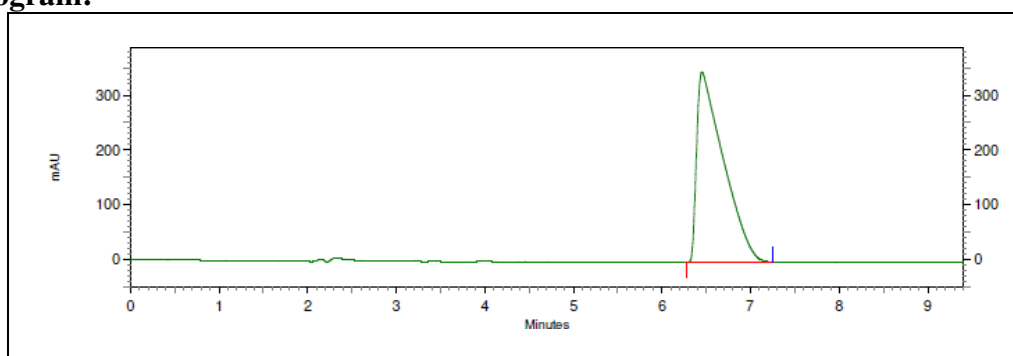


Fig.No.11 Typical chromatogram of Trial 5

Observation: Itraconazole eluted at about 6.4 minutes with unacceptable chromatography (peak tailing observed, asymmetry: 3.08, peak shape is also not sharp theoretical plates 1761)

Conclusion: Method rejected.

Trial 6:

Chromatogram:

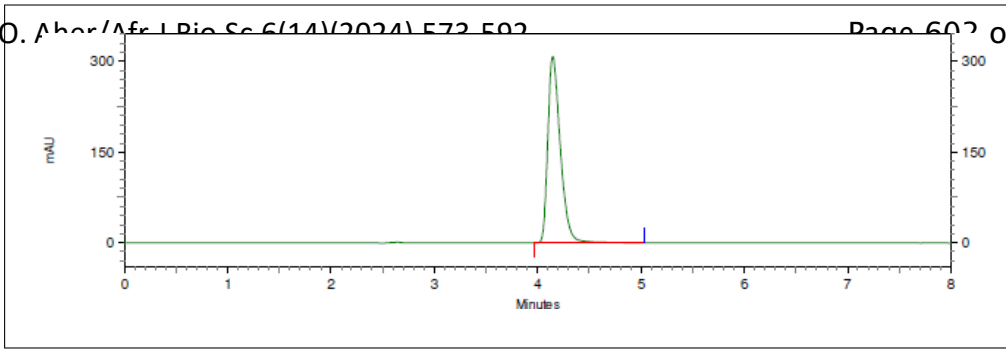


Fig.No.12 Typical chromatogram of Trial 6

Observation: Itraconazole eluted at about 4.1 minutes with acceptable chromatography

Conclusion: From the observations of trials first to six, it was concluded that chromatographic conditions in trial six gives better peak.

Table No.18: Optimized Chromatographic Conditions

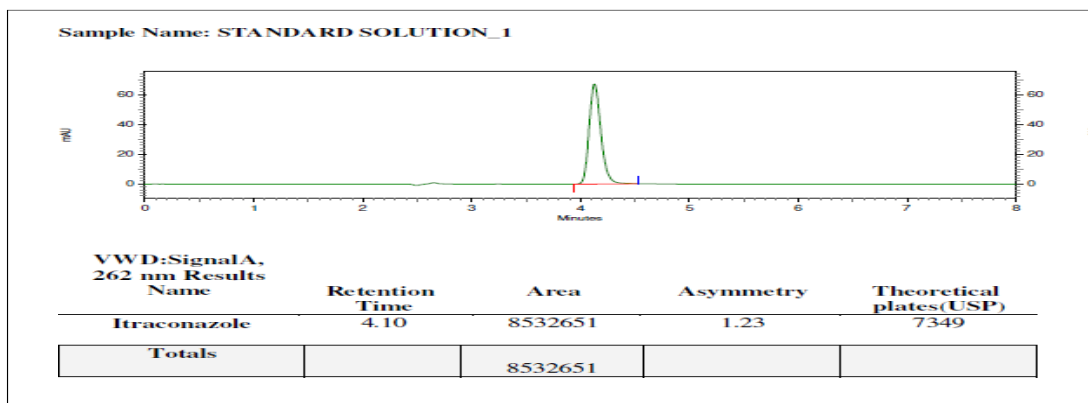
Parameter	Description
Mode	Isocratic
Column Name	Phenomenex C18, 250mm X 4.6mm ID, 5 µm
Detector	UV Detector
Injection Volume	20 µl
Wavelength	262 nm
Column Oven Temp	40°C
Mobile Phase	Acetonitrile:0.1% TFAA in water(80:20% v/v)
Flow Rate	1.0 ml/min
Run time	08 Minutes

System suitability test

Table No.19: Results for System Suitability Test of Itraconazole for HPLC

Sr.No.	Standard solution	Area	Asymmetry	Theoretical plates
1	Standard_1	8532651	1.23	7349
2	Standard_2	8533419	1.23	7352
3	Standard_3	8536529	1.22	7362
4	Standard_4	8531024	1.23	7359
5	Standard_5	8533416	1.22	7346
Mean		8533408	1.23	7354
STD Dev		1999.833		
% RSD		0.02		

1. Fig.No.13: Typical chromatogram of Standard solution 1 of system suitability



solution

VALIDATION OF RP-HPLC METHOD

1) FILTRATION STUDY:

Filtration study of an analytical procedure checks the interference of extraneous components from filter, deposition on filter bed and compatibility of filter with sample. Performed on tablet test sample.

Table No.20: Results of Filter study

Sample description	Area	% Absolute difference
Unfiltered	8432559	NA
0.45µ PVDF filter	8416871	0.19
0.45 µ Nylon filter	8373981	0.69

Chromatograms:

Fig.No.14 Typical chromatogram of unfiltered sample.

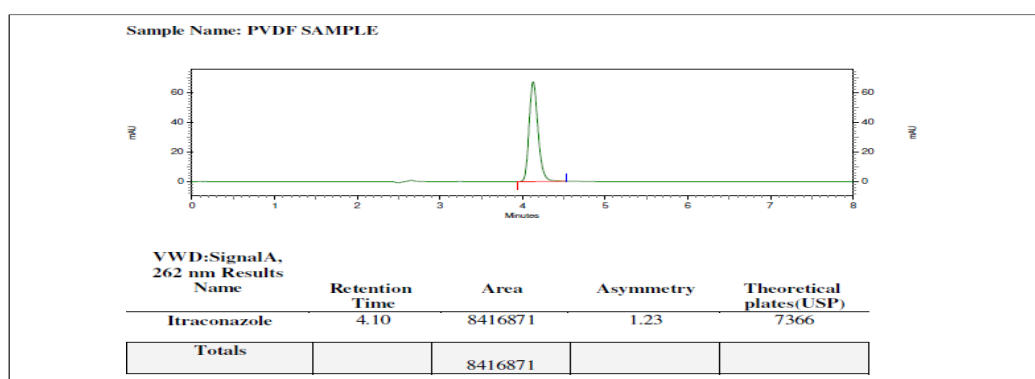
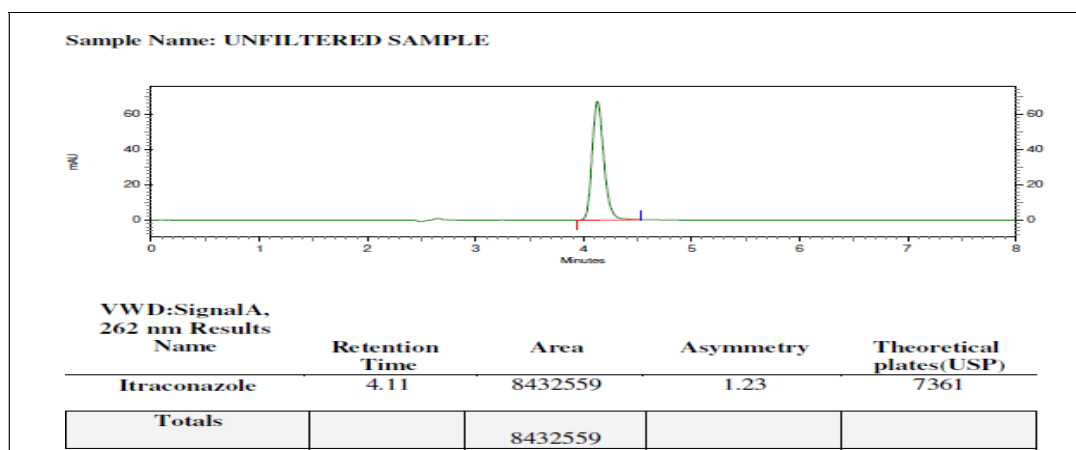


Fig.No.15 Typical chromatogram of sample filtered through 0.45µ PVDF filter.

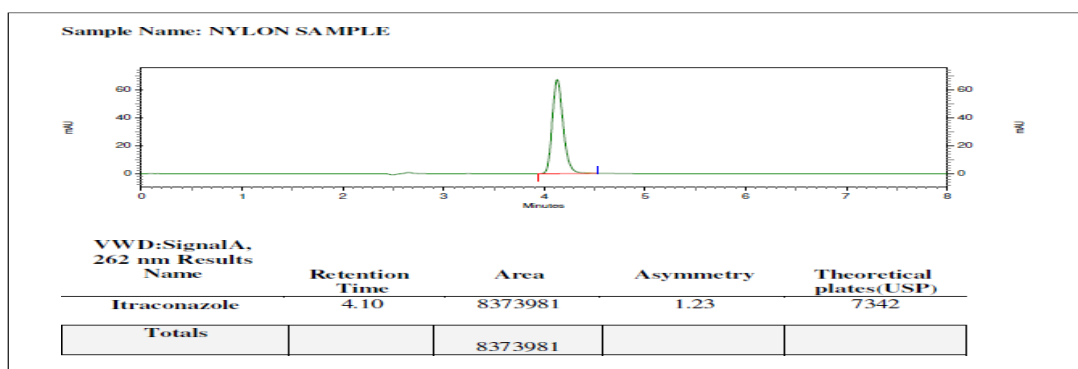


Fig.No.16.Typicalchromatogramofsamplefilteredthrough0.45µfilter
Acceptance criteria: % Absolute difference of filtered samples NMT 2.0 w.r.t. Unfiltered sample.

2) SOLUTION STABILITY:

Stability study was conducted for Standard as well as Test Sample.Stabilitystudywasperformedatnormallaboratoryconditions.

TableNo. 21:Results ofSolution stability

Samplesolution			Standardsolution		
Time point	Area	% Absolute difference	Time point	Area	% Absolute difference
Initial	8430526	NA	Initial	8539462	NA
12 Hours	8416957	0.16	12 Hours	8524859	0.17
24 Hours	8332637	1.16	24 Hours	8462419	0.90

Chromatograms:

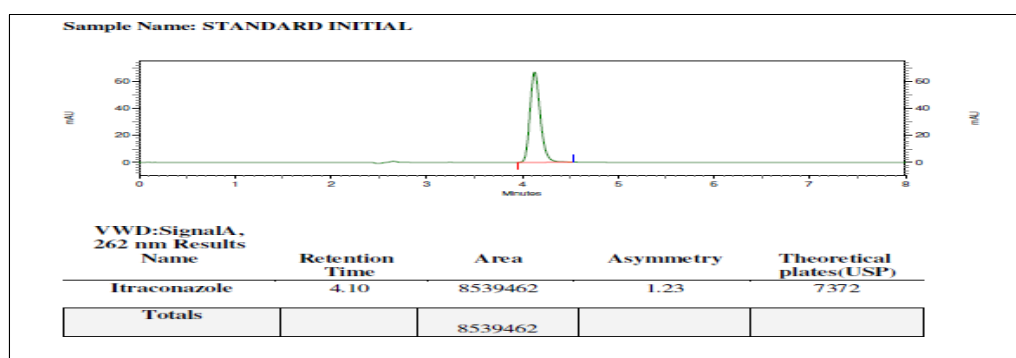


Fig.No.17 TypicalchromatogramofStandardsolution Initial.

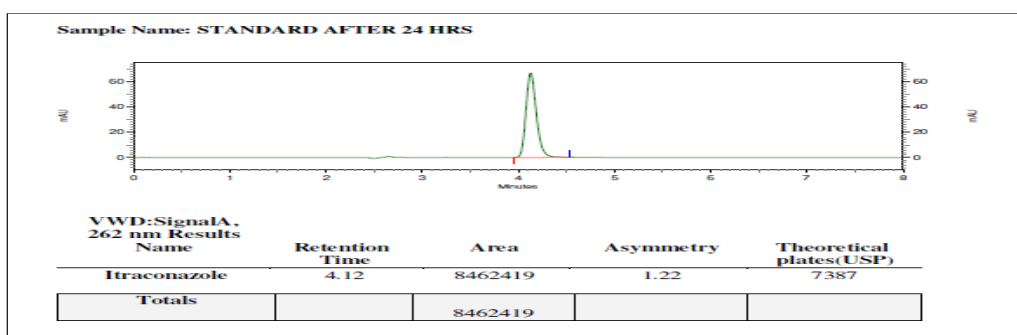


Fig.No.18Typicalchromatogram of StandardsolutionAfter24 Hrs.

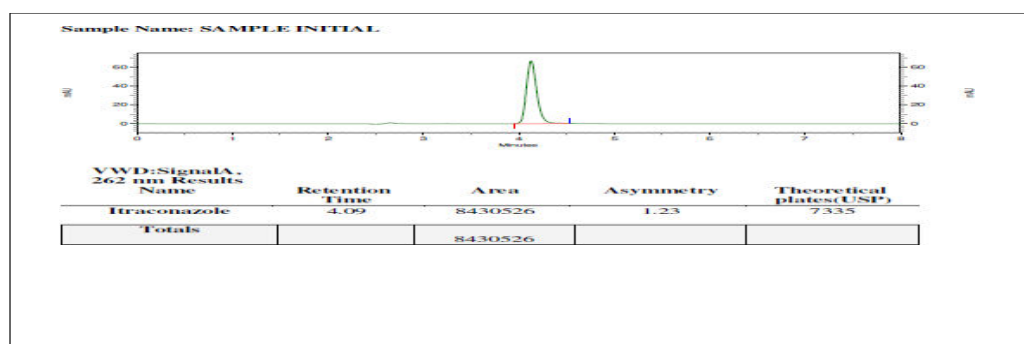
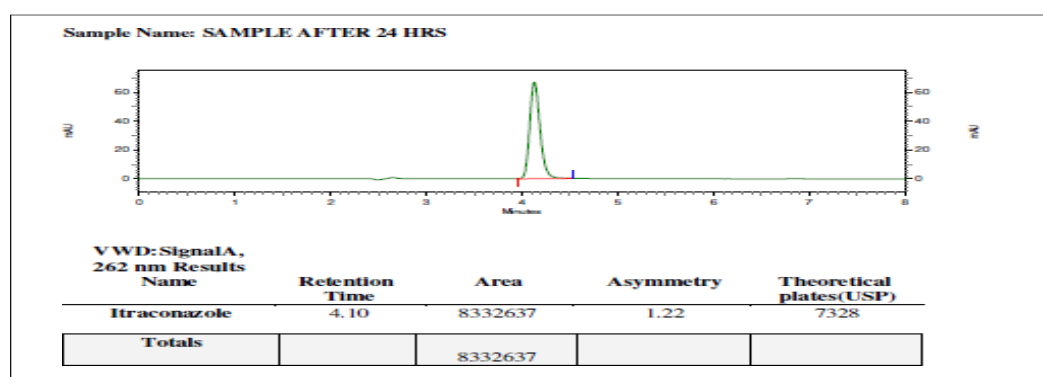


Fig.No.29Typicalchromatogram of TestsolutionInitial.

Fig.No.20Typicalchromatogramof TestsolutionAfter24Hrs.



Acceptancecriteria

%AbsolutedifferenceofStabilitysolution:NMT2.0w.r.t.Initial solution.

3) **SPECIFICITY:**Specificityistheabilitytoaccessunequivocallytheanalyteinthe presence of components which may be expected to be present.Blank,standardsolutionpreparedand injectedtocheckpeakpurity.

TableNo. 22:Results ofSpecificity

Description	Observation
Blank	NointerferenceatR. T.ofItraconazoleduetoblank
Placebo	NointerferenceatR. T.of Itraconazoleduetoplacebo
Standard solution	Peakpuritywas0.999
Test Solution	Peakpuritywas0.998

Chromatograms:

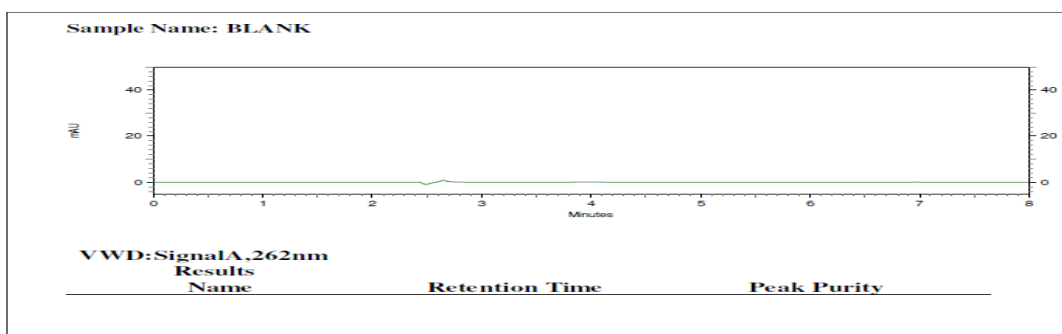


Fig.No.21 Typical chromatogram of Blank solution.

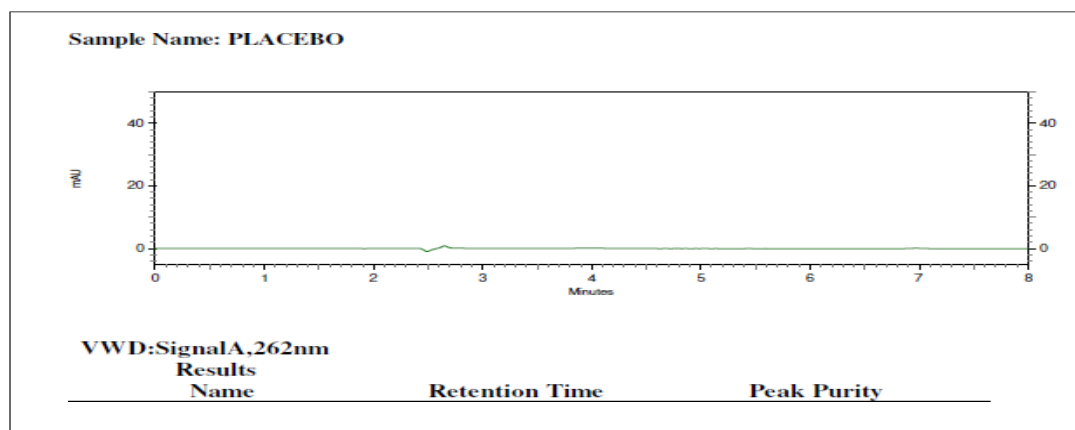


Fig.No.22 Typical chromatogram of Placebo solution.

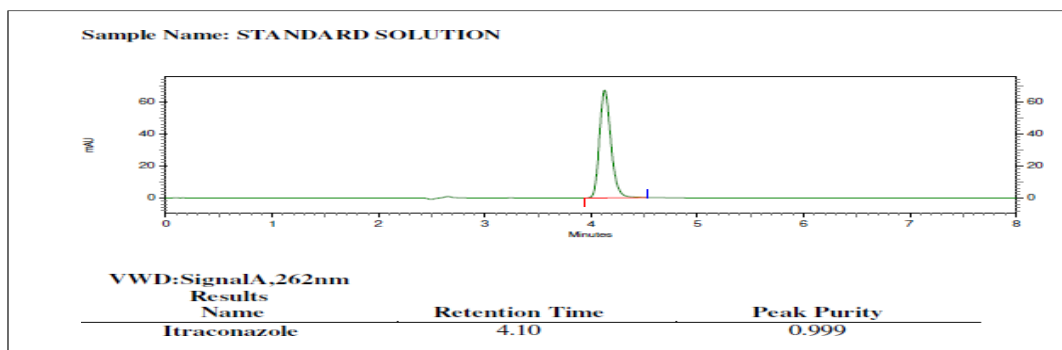


Fig.No.23: Typical chromatogram of Peak purity of Standard solution

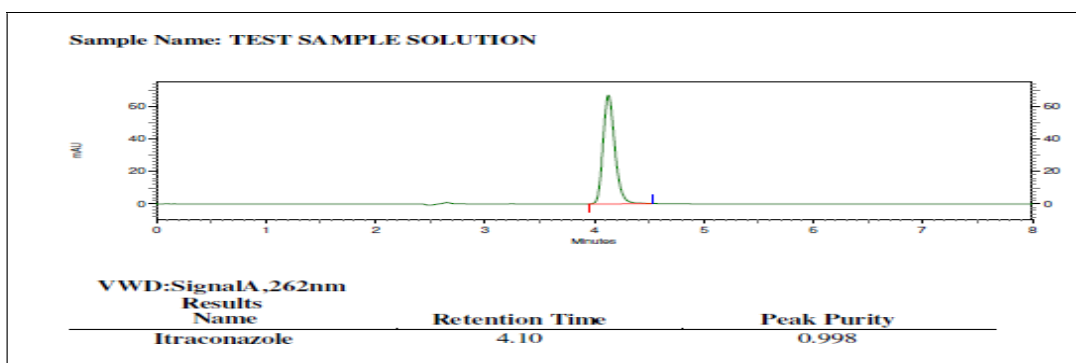


Fig.No.24 Typical chromatogram of Peak purity of Test sample solution.

Acceptance criteria:

Blank: There should be no Interference at R.T. Itraconazole Standard and Test purity NLT 0.95

4) LINEARITY AND RANGE

Linearity of an analytical method is its ability to elicit test results that are proportional to the concentration of analyte in samples within a given range.

Table No.23: Linearity Data for Itraconazole

Level	Conc(µg/mL)	Area	Mean	% RSD
10%	2.50	869413	872925	0.354
		875234		
		874129		
50%	12.50	4285329	4282595	0.064
		4279864		
		4282593		
100%	25.00	8434129	8433368	0.041
		8429563		
		8436413		
125%	31.25	10563529	10567270	0.033
		10567862		
		10570420		
150%	37.50	12672410	12678838	0.047
		12679854		
		12684251		

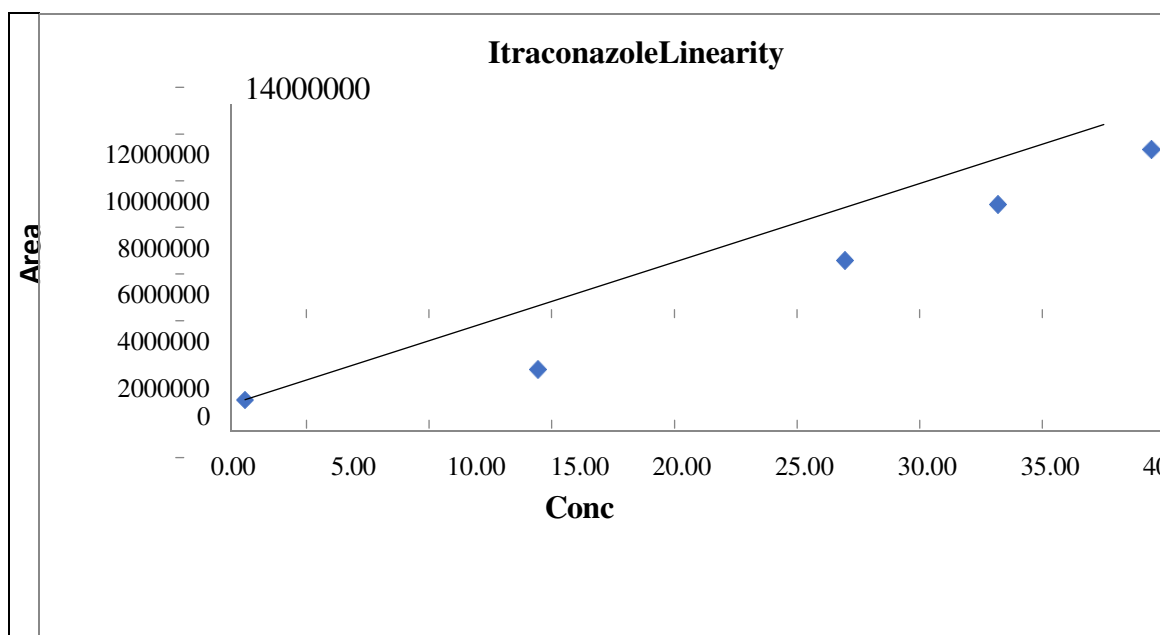


Fig.No.25: Calibration curve of Itraconazole on HPLC

Table No.24 : Data of linearity of Itraconazole

Srno.	Parameter	Result value	Acceptance criteria
1	Beer's linearity range	2.50-37.50 μg/mL	NA
2	Correlation coefficient (R ²)	0.999989	NLT 0.98
3	Intercept	43020.39	To be report
4	Slope	336734.66	To be report
5	%RSD for area at each level	NA	NMT 2.0

The respective linear equation for Itraconazole was

$$Y = M X + C$$

$$Y = 336734.66x + 43020.39$$

where, x = concentration of Analyte in μg/mL

y = is area of peak.

M = Slope

C = Intercept

Chromatograms:

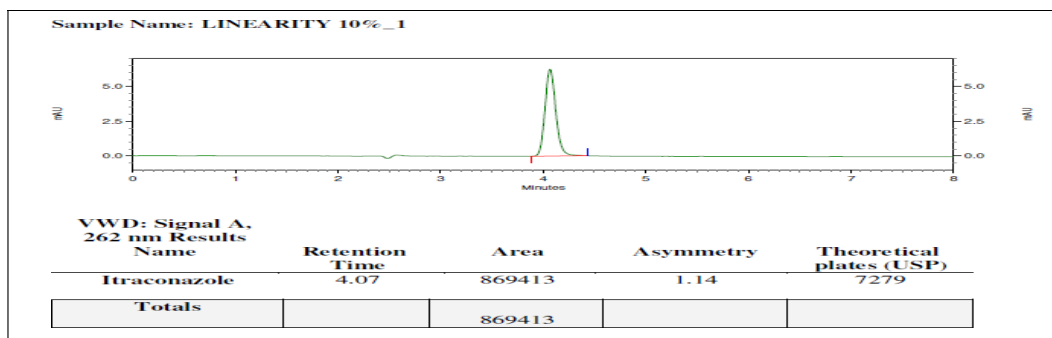


Fig.No.26 Typical chromatogram of Linearity 10%

Fig.No.27 Typical chromatogram of Linearity 50%.

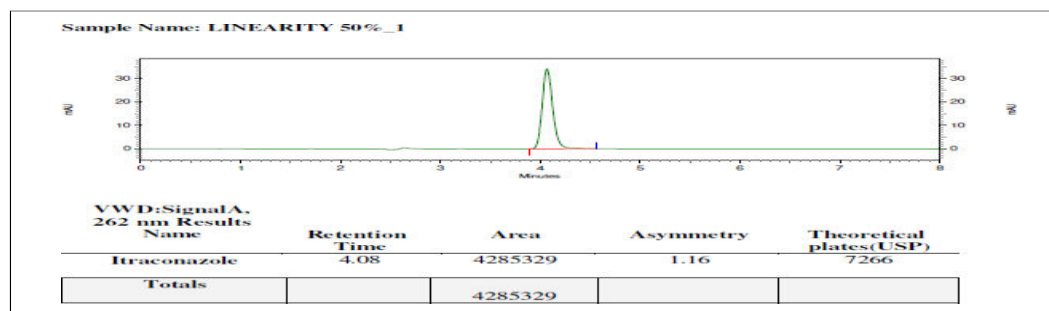
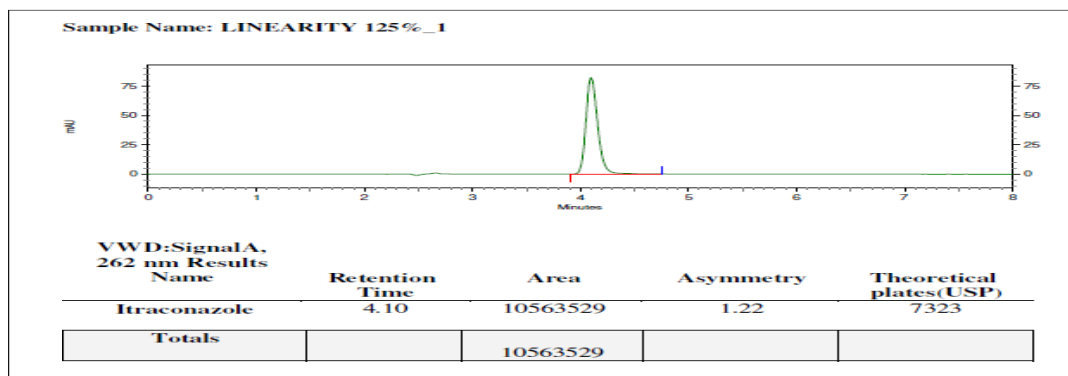


Fig.No.28 Typical chromatogram of Linearity 100%.

Fig.No.29 Typical chromatogram of Linearity 125%.



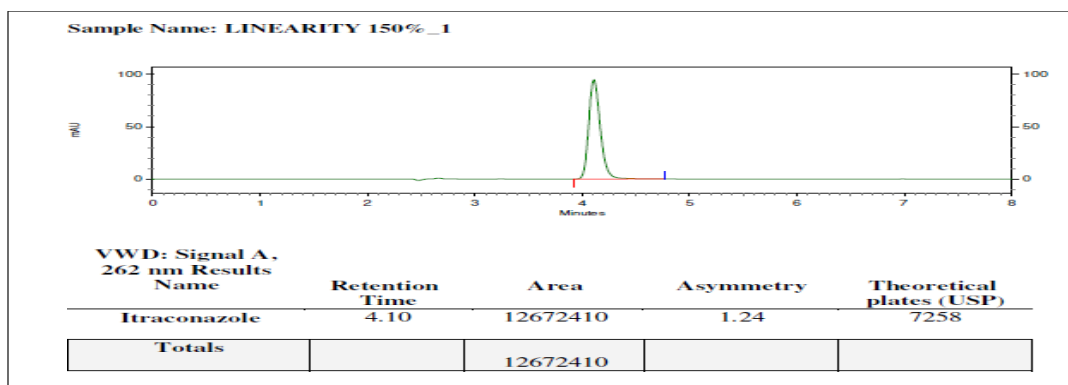


Fig.No.30Typical chromatogram ofLinearity 150%.

5)LimitofDetection(LOD)andLimitofQuantitation (LOQ):

$\sigma=21915.04$ (Residualstandarddeviationofaregressi
online) $s = 336734.66$ (Slope)

Detectionlimit(LOD):

$LOD=3.3\sigma/ S$

$LOD=3.3 \times 21915.04/ 336734.66$

LOD= 0.215 $\mu\text{g/mL}$

Quantitationlimit(LOQ):

$LOQ=10\sigma/ S$

$LOQ=10 \times 21915.04/ 336734.66$

6) ACCURACY (RECOVERY):

The accuracy of an analytical method is the closeness of test results obtained by that method to the true value.

TableNo.25:ResultandstatisticaldataofAccuracyof Itraconazole

Level(%)	Area	Recovered conc($\mu\text{g/mL}$)	Added conc($\mu\text{g/mL}$)	% Recovery	Mean Recovery	% RSD
50	4229634	12.39	12.55	98.73	99.84	1.041
	4316529	12.65	12.65	100.00		
	4336531	12.70	12.60	100.79		
100	8473534	24.82	25.05	99.08	99.19	0.528
	8476523	24.83	25.15	98.73		
	8529461	24.99	25.05	99.76		
150	12650341	37.06	37.60	98.56	99.41	0.822
	12759634	37.38	37.58	99.47		
	12840659	37.62	37.55	100.19		

OverallRecovery:99.48%

%RSDforOverallRecovery: 0.771

Chromatograms:

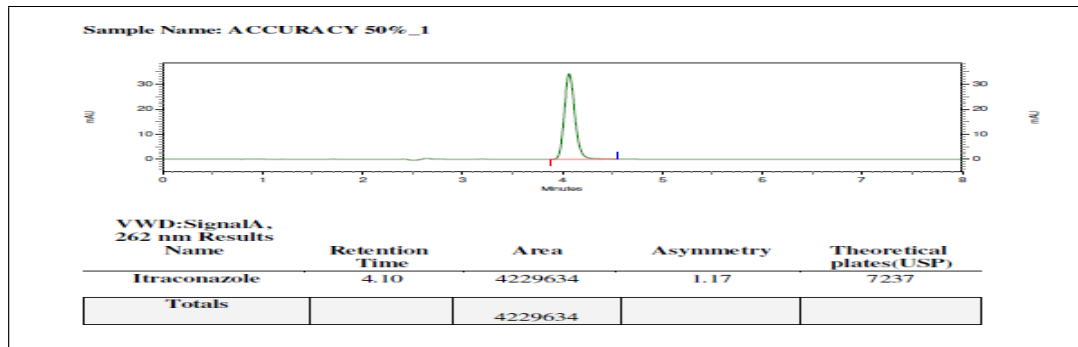


Fig.No.31:Typicalchromatogram ofAccuracy50%.

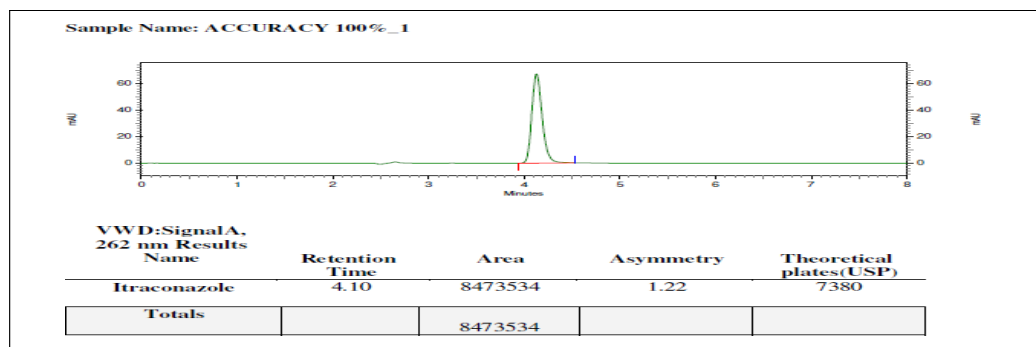


Fig.No.32:Typicalchromatogram ofAccuracy100%.

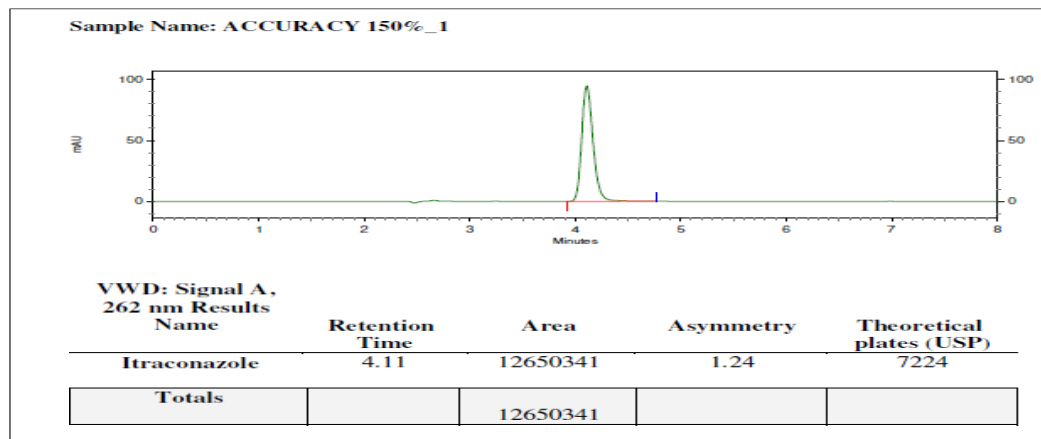


Fig.No.33:Typicalchromatogram ofAccuracy150%.

Acceptancecriteria:

%Recovery foreach levelandoverall recovery:98.0to102.0%

%RSDforeachlevelandoverallrecovery:NMT2.0

7) PRECISION

Precisionofananalyticalmethodisthedegreeofagreementamongindividualtestres ultswhen the procedure is applied repeatedly to multiple samplings of a homogenous sample.

**TableNo.26:ResultofIntra-dayandInter-DayPrecisionfor
Itraconazoletestsampl assay**

	Sample	TestSample (mg)	Area	% Assay
Repeatability	Sample1	175.2	8351034	97.92
	Sample2	175.8	8362519	97.72
	Sample3	175.4	8364859	97.97
	Sample4	175.6	8445965	98.81
	Sample5	174.8	8496451	99.85
	Sample6	174.3	8316529	98.02
	Mean			98.38
	STD DEV			0.8113
	% RSD			0.825
	Intermedte precision (Inter-Day)	Sample1	175.0	8326504
Sample2		175.3	8471393	99.27
Sample3		175.4	8353622	97.84
Sample4		175.6	8362519	97.83
Sample5		174.9	8361558	98.21
Sample6		175.2	8349630	97.90
Mean			98.13	
STD DEV			0.5805	
% RSD			0.592	
Repeatability PlusInter-day		Mean		
	STD DEV			0.6851
	% RSD			0.697

Chromatograms:

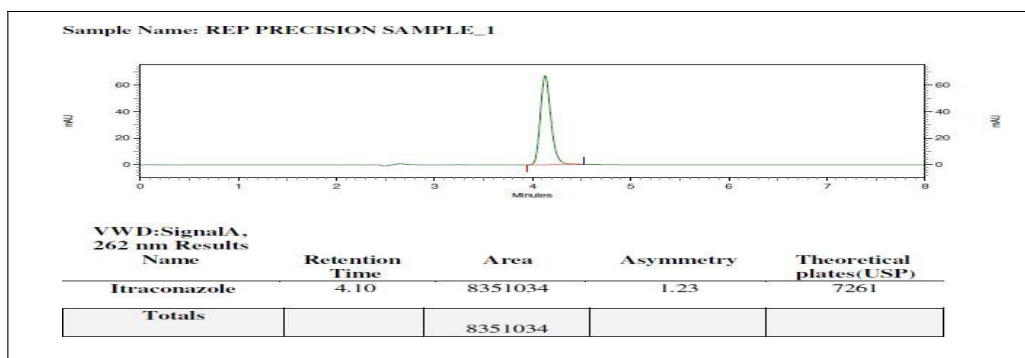
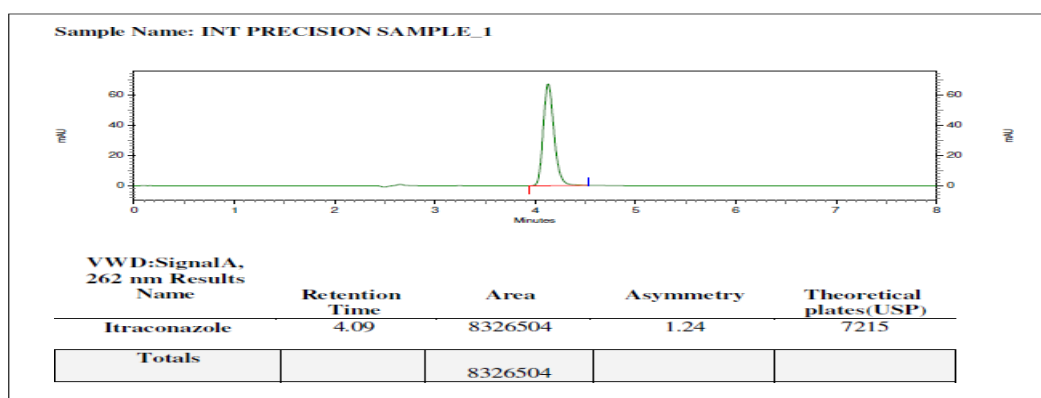


Fig.No.34:Typicalchromatogram of Repeatabilityprecision (Sample1)

Fig.No.35:Typicalchromatogram of Inter-dayprecision(Sample1).



Acceptancecriteria:

% Assay: % Assay value for each sample (Individual sample) and mean assay value for precision (6 sample), mean assay value intermediate precision (6 sample),and mean assay value for precision plus intermediate precision sample (12 sample): 90-110%

% RSD::%RSDforprecisionstudysamples(6sample),Intermediateprecisionstudysamples (6 sample) and precision plus intermediate precision sample (12 sample): NMT 2.0

8) ROBUSTNESS:

The robustness of an analytical method is a measure of its capacity to remain unaffected by small but deliberate variations in method parameters and provides an indication of its reliability during normal usage.

Followingchangesmade underRobustness:

- Changein Wavelength
- Changein flow rate
- Changein column oven temperature

TableNo.27:Result ofRobustness study

ChangeinParameter	R.T.	Standard area	Asymmetry	Theoretical plates
Wavelengthby+3 NM(265 NM)	4.07	8042652	1.25	7634
Wavelengthby-3NM(259 NM)	4.07	7943521	1.21	7583

Flowrate (1.1mL/min)	by+10%	3.67	7476226	1.20	7072
Flowrate (0.9mL/min)	by-10%	4.49	9183648	1.23	7863
Columnoven temp (42°C)	by +2°C	4.08	8546371	1.21	7459
Columnoven temp (38°C)	tempby-2°C	4.11	8514567	1.24	7189

Chromatograms:

A. ChangeinWavelengthby +3 NM:

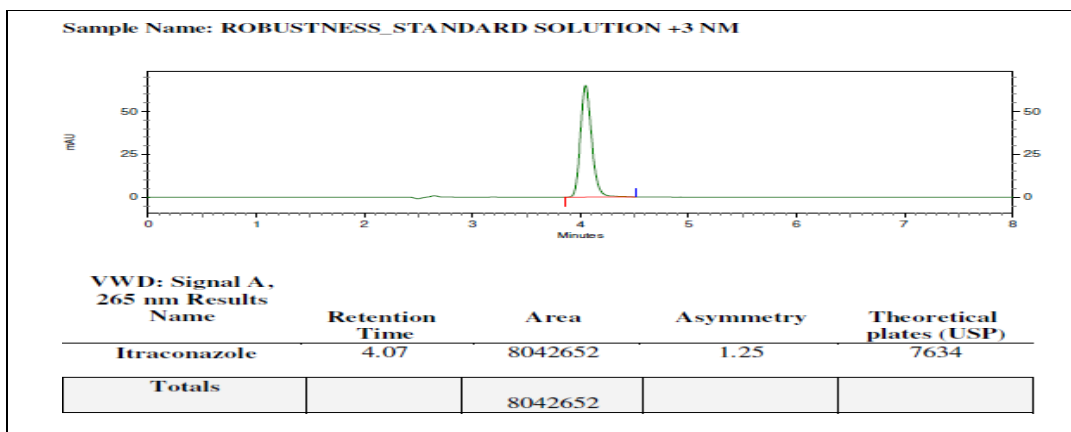


Fig.No.36: TypicalchromatogramofStandard+3 NM.

B. ChangeinWavelengthby-3 NM:

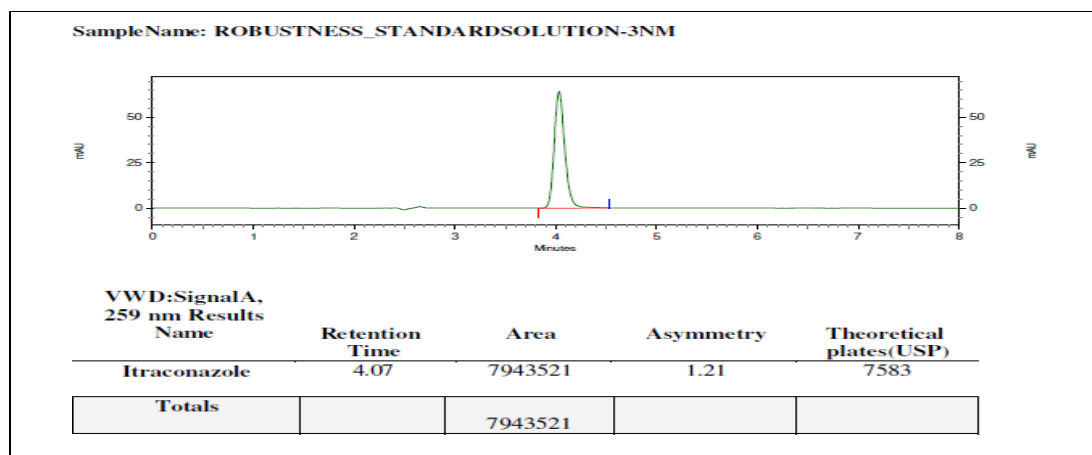


Fig.No.37:Typical chromatogram of Standard-3 NM.

CONCLUSIONS:

- The present work involved the development of simple, accurate, precise and suitable RP-HPLC method.
- Literature survey revealed that several methods have been reported for determination of Itraconazole in bulk drug or in pharmaceutical dosage forms. Hence, in the present study, a new, sensitive and suitable reversed-phase high performance liquid chromatography method was developed and validated for the determination of Itraconazole in bulk drug and pharmaceutical dosage form.
- In developed RP-

HPLC method, the analyte were resolved by using isocratic program and mobile phase was used Methanol : Water (75:25 % v/v) at a flow rate of 1.0 ml/min, on HPLC system containing UV- visible detector with Open lab EZ-Chrome Software and Kromasil C18, 250 mm X 4.6 mm, 5 μ m. The detection was carried out at 258 nm.

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