



## A STUDY ON BIOLOGICAL ALGAE-BASED BIODIESEL FORENHANCED ENGINE PERFORMANCE AND ENVIRONMENTAL SUSTAINABILITY

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### ABSTRACT:

The present article aims at lowering down the pollutants in air due to diesel engine through mixing diesel with algae blooms. After being extracted from the algae bloom, the algae oil products are mixed with diesel in the B5, B15, and B25 ranges. Mixing oil execution is contrasted and the diesel utilizing a VCR motor. Using engine setup, the Biodiesel's mechanical efficiency and overall efficiency were examined. The VCR engine was used to investigate the biodiesel's emission characteristics, including CO and CO<sub>2</sub> emissions, under various testing conditions. Based on the findings, it is possible to demonstrate that blended biodiesel has the potential to lessen environmental pollution while also offering superior efficiency to diesel.

**Keywords:** Biodiesel, Algae, Efficiency, Emission, Engine.

### 1. Introduction

Because of the need for oil, gasoline costs are quite high in the current situation. Diesel and petroleum by-products (NO<sub>x</sub>, HC, CO, and CO<sub>2</sub>) have extremely high emission levels. Products made from biodiesel may be made from a variety of sources, including vegetable oils, animal fat, waste cooking oil, and algal oil. Reducing the need for petroleum products by at least 50% is the primary goal of the biodiesel production process. The incomplete

combustion of fuel has resulted in a reduction in waste, particularly in petroleum products. Utilizing a Kirloskar single-cylinder engine with methanol and potassium hydroxide, the transesterification process must create biodiesel from the microalgae *Chlorella vulgaris* in order to assess the emissions and thermal efficiency of the braking system overall [1-4]. The biodiesel obtained by the transesterification process from microalgae *Scenedesmus obliquus*. High-quality biodiesel produced from B10 and B20 is compared to reduce emissions and boost thermal efficiency [2-4]. The goal of this article is to replace traditional petroleum and diesel with biodiesel while maintaining good lubricants and clean burn capabilities. Blends B5, B15, and B25 produced by the transesterification process are tested for thermal efficiency and emissions [3-6]. Several blended materials are employed to produce biodiesel, and their efficiency and emission characteristics are analyzed based on the literature papers mentioned above. The majority of mixed materials are quite uncommon and challenging to obtain. Here, in the areas around lakes and ponds, we may quickly and massively gather algae oil. In order to generate biodiesel, algal oil was proposed in this research along with an analysis of its mechanical, thermal, and emission properties.

## 2. Materials and Methods

The direct injection diesel engine, depicted in Fig. 1, performs the analysis using different ratios of mixing oil based on algae. The results are compared to the base fuel, such as diesel, using varying quantities of biodiesel—5%, 15%, and 25%—mixed with diesel. The detailed procedure for producing biodiesel is depicted in Fig. 2. The ozone layer was negatively impacted by the elevated exhaust gas temperature caused by the unburned fuels [5]. When the free fatty acid (FFA) content exceeds 3%, the transesterification process is not helpful. The amount of smoke released has increased dramatically. The setup of the transesterification process and the algal oils are displayed in Figures 2 and 3.

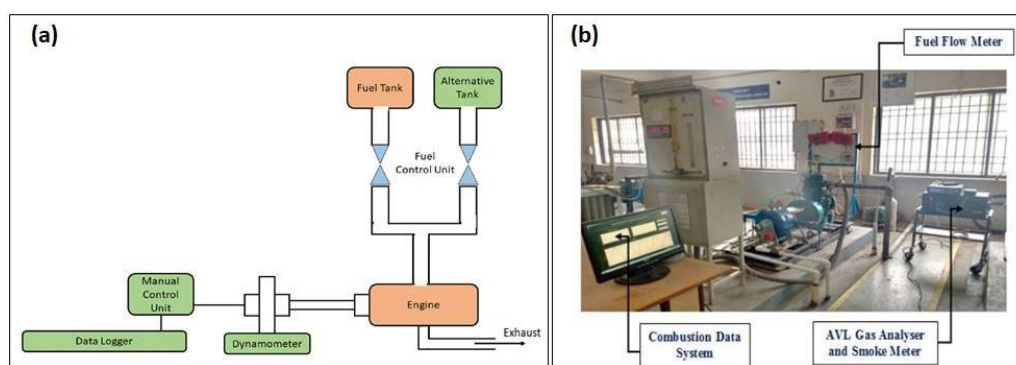


Fig. 1. (a) Schematic of experimental setup (b) engine setup

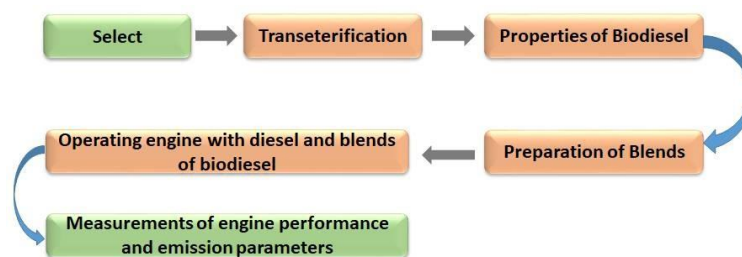


Fig. 2. Production process of biodiesel

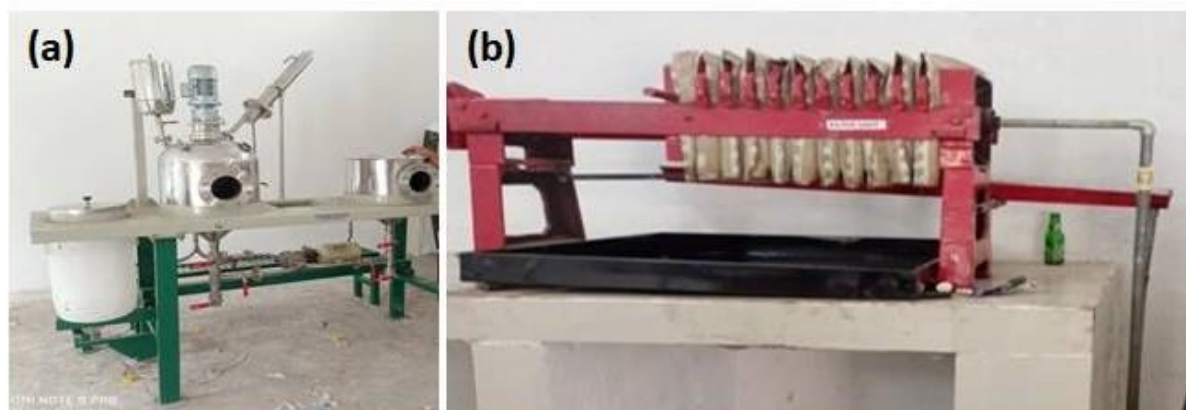


Fig. 3. (a) Transesterification setup (b) Algae based oil

Following the transesterification process, oils are blended in various ratios, including B5, B15, and B25. 1900 milliliters of diesel and 100 milliliters of biodiesel are combined in B5. The mixture in B15 is (1700 ml diesel + 300 ml biodiesel). 1500 milliliters of diesel and 500 milliliters of biodiesel are combined in B25. The characteristics of the blended and diesel oils shown in Tables 1 and 2.

Table 1. Flash and fire point of diesel and blended biodiesel

| Fuel   | Flash Point | Fire Point |
|--------|-------------|------------|
| B5     | 62          | 69         |
| B15    | 69          | 74         |
| B25    | 78          | 82         |
| Diesel | 58          | 65         |

Table 2. Calorific value of diesel and blended biodiesel

| Fuel   | Calorific Value (KJ/Kg) |
|--------|-------------------------|
| B5     | 43900                   |
| B15    | 43775                   |
| B25    | 43600                   |
| Diesel | 44200                   |

### 3. Results and discussion

The primary goals of this effort are to increase mechanical and brake thermal efficiency and decrease CO and CO<sub>2</sub> emissions. The outcomes of different blended oil performances are displayed in the following table. The combined fuels' overall efficiency with various loads is displayed in Table 3 and Fig. 4. The results show that B15 and B25 produce more efficiently than diesel.

Overall efficiency

Table 3. Overall efficiency of diesel and blended biodiesel

| <b>Fuel</b> | <b>Load (%)</b> | <b>Brake Power (KW)</b> | <b>B5</b> | <b>B15</b> | <b>B25</b> | <b>Diesel</b> |
|-------------|-----------------|-------------------------|-----------|------------|------------|---------------|
| Diesel      | 0               | 0                       | 0         | 0          | 0          | 0             |
| B5          | 20              | 0.89                    | 16.3      | 17.8       | 17.9       | 16.1          |
| B15         | 40              | 1.82                    | 26.1      | 35.6       | 36.6       | 22.5          |
| B25         | 60              | 2.74                    | 37.5      | 41.8       | 43.9       | 38.2          |

Table 4. Mechanical efficiency of diesel and blended biodiesel

| <b>Fuel</b> | <b>Load (%)</b> | <b>Brake Power (KW)</b> | <b>B5</b> | <b>B15</b> | <b>B25</b> | <b>Diesel</b> |
|-------------|-----------------|-------------------------|-----------|------------|------------|---------------|
| Diesel      | 0               | 0                       | 0         | 0          | 0          | 0             |
| B5          | 20              | 0.89                    | 39.6      | 42.5       | 40.5       | 41.4          |
| B15         | 40              | 1.82                    | 58.5      | 62.5       | 61.5       | 53.5          |
| B25         | 60              | 2.74                    | 60.2      | 68.7       | 66         | 64.6          |

Table 5. CO emissions of diesel and blended biodiesel

| <b>Fuel</b> | <b>Load (%)</b> | <b>Brake Power (KW)</b> | <b>B5</b> | <b>B15</b> | <b>B25</b> | <b>Diesel</b> |
|-------------|-----------------|-------------------------|-----------|------------|------------|---------------|
| B5          | 20              | 0.89                    | 0.02      | 0.02       | 0.02       | 0.03          |
| B15         | 40              | 1.82                    | 0.02      | 0.02       | 0.02       | 0.03          |
| B25         | 60              | 2.74                    | 0.02      | 0.02       | 0.015      | 0.035         |
| Diesel      | 0               | 0                       | 0.015     | 0.02       | 0.03       | 0.035         |

Table 6. CO<sub>2</sub> emissions of diesel and blended biodiesel

| <b>Fuel</b> | <b>Load (%)</b> | <b>Brake Power (KW)</b> | <b>B5</b> | <b>B15</b> | <b>B25</b> | <b>Diesel</b> |
|-------------|-----------------|-------------------------|-----------|------------|------------|---------------|
| B5          | 20              | 0.89                    | 1.4       | 1.6        | 1.4        | 1.9           |
| B15         | 40              | 1.82                    | 1.5       | 1.4        | 1.7        | 1.9           |
| B25         | 60              | 2.74                    | 1.5       | 1.5        | 1.6        | 1.9           |
| Diesel      | 0               | 0                       | 1.2       | 1.2        | 1.1        | 1.9           |

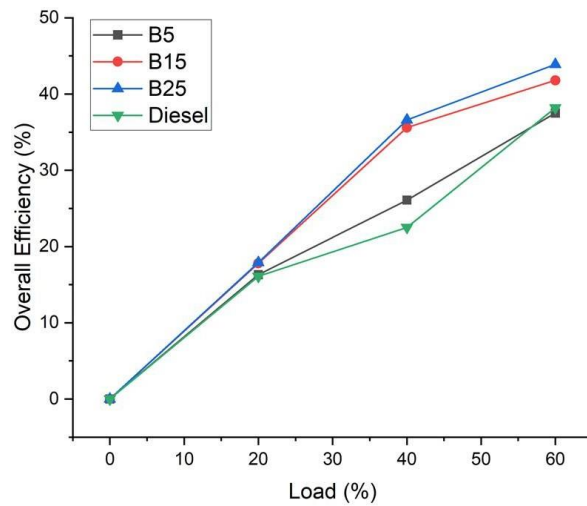


Fig. 4. Overall efficiency of diesel and blended biodiesel

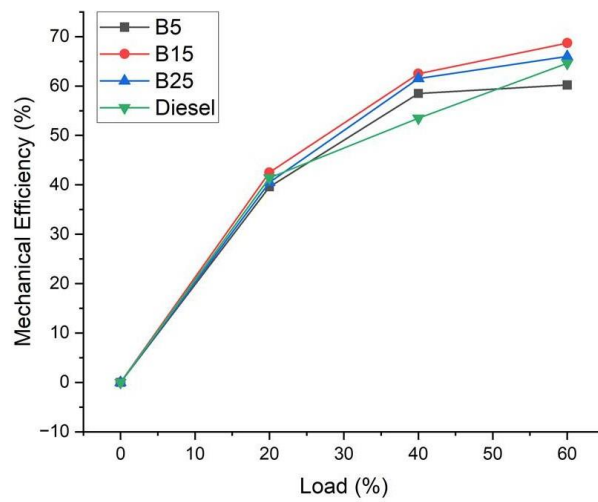


Fig. 5. Mechanical efficiency of diesel and blended biodiesel

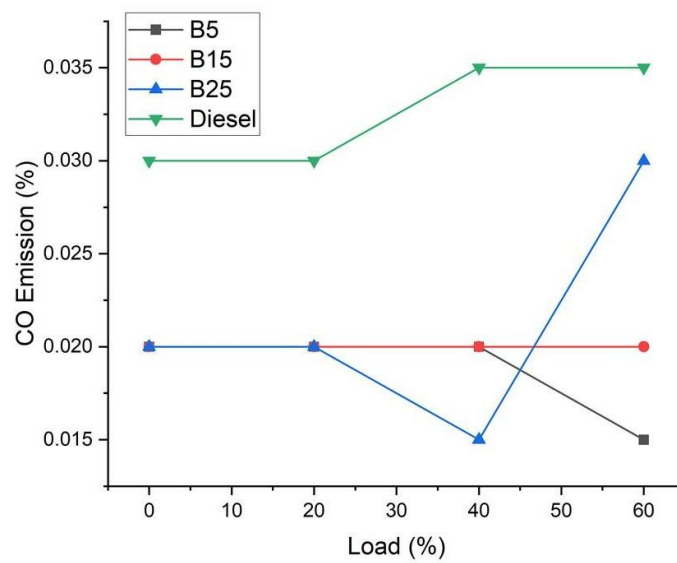


Fig. 6. CO emissions of diesel and blended biodiesel

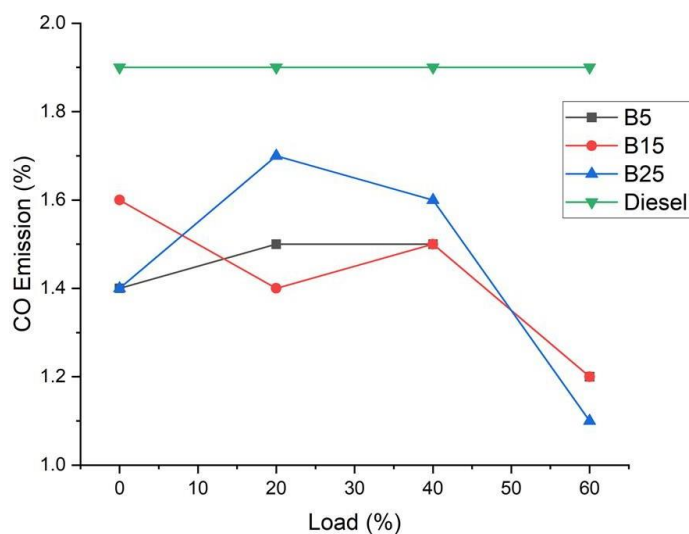


Fig. 7. CO<sub>2</sub> emissions of diesel and blended biodiesel

The mechanical efficiency of the blended oils is displayed in Table 4 and Fig. 5. Compared to other blends, B15 Blend has reached the highest efficiency. Fuel B25 is more efficient than diesel fuel. All nations have demonstrated a strong desire to lower air pollution in order to protect the environment in recent years [7-8]. The main problem is CO and CO<sub>2</sub> emissions from vehicles polluting the air. When compared to gasoline and diesel, biodiesel can lower the emission percentage [9-10]. The CO and CO<sub>2</sub> emission percentages are displayed in Tables 5 and 6 and Figs. 6 and 7. When compared to diesel, the blends B5, B15, and B25 yield extremely low CO<sub>2</sub> emissions in the CO<sub>2</sub> emission test. 4.

#### 4. Conclusion

Because of population increase and globalization, daily fuel consumption is relatively high in the current situation. Therefore, all industries and other energy users must switch to affordable alternative energy sources. The process involved combining biodiesel at different intensities and testing it in a DI-Diesel engine. Vehicles and other energy-related enterprises can use the new biodiesel blend. Here, the main ingredient used to generate biodiesel at different blending levels—such as B5, B15, and B25—is algal oil. The outcome demonstrates that blend B15 has attained exceptional mechanical and overall efficiency in addition to emitting a low proportion of CO and CO<sub>2</sub>. Thus, biodiesel is the greatest substitute for diesel and other petroleum-based goods and is also an effective way to lower air pollution.

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